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DATE: November 13, 2003

TO: USPTO

FROM: Nick Gallo

U.S. Application No. 10/659,938 - Filed September 11, 2003

Please see the attached Preliminary Amendment.

Nonfinal Amendment

NO. OF PAGES: 9
(Including cover page)

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PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Appl. No.: 10/659,938 Confirmation No.: To be assigned
Applicant(s): Amitabh Vyas
Filed: September 11, 2003
Art Unit: To be assigned
Examiner: To be assigned
Title: APPARATUS AND METHOD FOR FRICTION
STIR WELDING WITH A VARIABLE SPEED PIN

Docket No.: 038190/268370
Customer No.: 00826

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Mail Stop Non-Fee Amendment
Commissioner for Patents
P.O. Box 1450
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PRELIMINARY AMENDMENT
37 CFR § 1.115

Sir:

Please enter this Preliminary Amendment before calculating the claim fee and amend the above-identified application as follows:

Amendments to the Claims are reflected in the listing of claims beginning on page 2 of this paper.

Remarks begin on page 8 of this paper.